

**PRODUCT DESCRIPTION**

QFS-PD

Issue Date:
01-08-2014

Revision 3

Revision Date:
19-07-2017

Halawa Plain

Product Code

HP450; HP900; HP1;HP2; HPJ2.5;HPJ5

Product name

Halawa (Sesame Candy)-Traditional Tahini-Based confection

Product technical Name(s)

N.A

Origin

Product of Lebanon from local and imported ingredients

Physical/Chemical structureSweet made from Tahini (Traditional Tahina-Based confection) – 100% Natural/
No chemicals – No Colorants-No additives-GMO Free-Halal Product.**Ingredients****Halawa Plain:** Tahina (52%) (**Sesame seeds**), Sugar, Halawa Root Extract (2%),
Vanilla, Food Acid (330).**Microbial/Static treatments**Halawa is free from pathogens microorganisms
Boiling of Halawa Root Extract at 80 degree
Cooking of Sugar Syrup**Nutrition and health Claims**Halal Product
Cholesterol Free
Gluten Free
Vegetarian Product
No Trans Fat**How it is to be used**Direct consumption.
The Halawa can be used as an ingredient in some sweets.**Laboratory Tests Requirements(Libnor Standards)****Chemicals:**

Ash	Maximum 2.5%
Humidity	Maximum 3%
Fat(Sesame Oil)	Minimum 25%
Total Sugars	Minimum 45%
Aflatoxins	<4 mg/kg

Mineral Contaminants:

Arsenic	Maximum 1 mg/kg
Lead	Maximum 1 mg/kg
Copper	Maximum 25 mg/kg
Sulfur Dioxide	Maximum 100 mg/kg

Microbiological:

Coliforms(cfu.g ⁻¹)	<10
Feecal coliforms	0
Salmonella	0
Yeasts and Molds	<10 ³

Packaging requirementsThe Halawa is filled in food grade plastic package.
All packages are washed and disinfected.

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	Average Values per serving	Average values per 100g	DV%	
Nutrition Facts	Energy	1302 KJ (310 kcal)	2298 KJ (547 Kcal)	
	Energy from fat	672 KJ (160 kcal)	1185 KJ (282 Kcal)	
	Protein	8g	14	
	Total Fat	18g	32g	27%
	Saturated	3g	5g	14%
	Trans Fat	0g	0g	0%
	Cholesterol	0 mg	0 mg	0%
	Carbohydrates	29g	51g	10%
	Total Sugar	24g	42g	
	Dietary Fiber	2g	3.5g	7%
	Sodium	<5mg	<8mg	0%
	Iron	14%	14%	14%
Calcium	<2%	<2%	<2%	
Shelf Life / Traceability information	Two years from the production date			
Storage conditions	Temperature< 25°C ; Humidity< 60%			
Safety information / instructions	- Keep at room temperature and dry place. - Can be refrigerated			
Special Distribution Control	Truck transportation at room temperature			
Allergens	Contains Sesame seeds May contain traces of tree nuts			
Intended Use / Target Consumer Population	The consumption of Halawa is allowed for all consumers except people having: - Sesame seeds allergy - Diabetes			